

1    **ABSTRACT OF THE DISCLOSURE**

2            A method for manufacturing a forged golf iron club head has acts of  
3    forming a body in an investment casting process, integrally forming a striking  
4    face with a hosel in a forging process and combining the striking face with the  
5    body to achieve a golf club head with a striking face. Accordingly, the iron club  
6    head has an enhanced performance with a larger profile size and more permeate  
7    weight design to gain an excellent accuracy and to prolong the distance for golf  
8    ball flying. In addition, the versatile shape design for more permeate weight or  
9    low and deep center of gravity design can help to gain the larger sweet spot area  
10   and gain more forgiveness, and makes the forged iron head to be an “easy hit”  
11   iron club iron. And it still keeps the “pure energy transmission” function of the  
12   classic forging.